RECEIVED
CENTRAL FAX CENTER
JAN 08 2009

## IN THE CLAIMS

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A high toughness die-cast product, comprising an Al-Mg casting alloy ~~having~~ consisting essentially of 3.5 wt % ≤ Mg ≤ 4.5 wt %, 0.8 wt % ≤ Mn ≤ 1.5 wt %, Si < 0.5 wt %, Fe < 0.5 wt %, a sum (Ti + Zr) of the amounts of Ti and Zr added of equal to or greater than [[0.5]] 0.3 wt %, and a ratio (Ti/Zr) of the amounts of Ti and Zr added of at least 0.3 but not more than 2, with the balance being Al.

2. (Previously Presented) The high toughness die-cast product according to claim 1, wherein a pouring temperature T is 720°C ≤ T ≤ 730°C.

3. (Previously Presented) The high toughness die-cast product according to claim 1, wherein it is thin such that it has a minimum thickness $t_1$ of 1.2 mm ≤ $t_1$ ≤ 3 mm, and it is large such that a maximum flow distance d of a melt within a die cavity is 200 mm or greater.

4. (Canceled)

5. (Previously Presented) The high toughness die-cast product according to claim 1, comprising:

a first chill layer;

a second chill layer disposed on opposite side of the first chill layer;

a minimum thickness $t_1$ of 1.2 mm ≤ $t_1$ ≤ 3 mm;

wherein a proportion P of the sum of thickness of the first chill layer $t_3$ and thickness of the second chill layer $t_4$ relative to the minimum thickness $t_1$ is at 18% or greater.

6. (Currently Amended) A die-cast product, comprising an Al-Mg casting alloy ~~having~~ consisting essentially of 3.5 wt % ≤ Mg ≤ 4.5 wt %, 0.8 wt % ≤ Mn ≤ 1.5 wt %, Si < 0.5 wt %, Fe < 0.5 wt %, Ti > 0.2 wt %, a sum (Ti + Zr) of the amounts of Ti and Zr added of equal to or greater than 0.3 wt %, and a ratio (Ti/Zr) of the amounts of Ti and Zr added of at least 0.3 but not more than 2, with the balance being Al.

7. (Previously Presented) The die-cast product according to claim 6, comprising:

a first chill layer;

a second chill layer disposed on opposite side of the first chill layer;

a minimum thickness $t_1$ of 1.2 mm ≤ $t_1$ ≤ 3 mm;

wherein a proportion P of the sum of thickness of the first chill layer $t_3$ and thickness of the second chill layer $t_4$ relative to the minimum thickness $t_1$ is at 18% or greater.

8. (Currently Amended) A die-cast product, comprising an Al-Mg casting alloy ~~having~~ consisting essentially of 3.5 wt % ≤ Mg ≤ 4.5 wt %, 0.8 wt % ≤ Mn ≤ 1.5 wt %, Si < 0.5 wt %, Fe < 0.5 wt %, Zr > 0.3 wt %, a sum (Ti + Zr) of the amounts of Ti and Zr added of greater than 0.3 wt %, and a ratio (Ti/Zr) of the amounts of Ti and Zr added of at least 0.3 but not more than 2, with the balance being Al.

9. (Previously Presented) The die-cast product according to claim 8, comprising:

a first chill layer;

a second chill layer disposed on opposite side of the first chill layer;

a minimum thickness $t_1$ of 1.2 mm ≤ $t_1$ ≤ 3 mm;

wherein a proportion P of the sum of thickness of the first chill layer $t_3$ and thickness of the second chill layer $t_4$ relative to the minimum thickness $t_1$ is at 18% or greater.